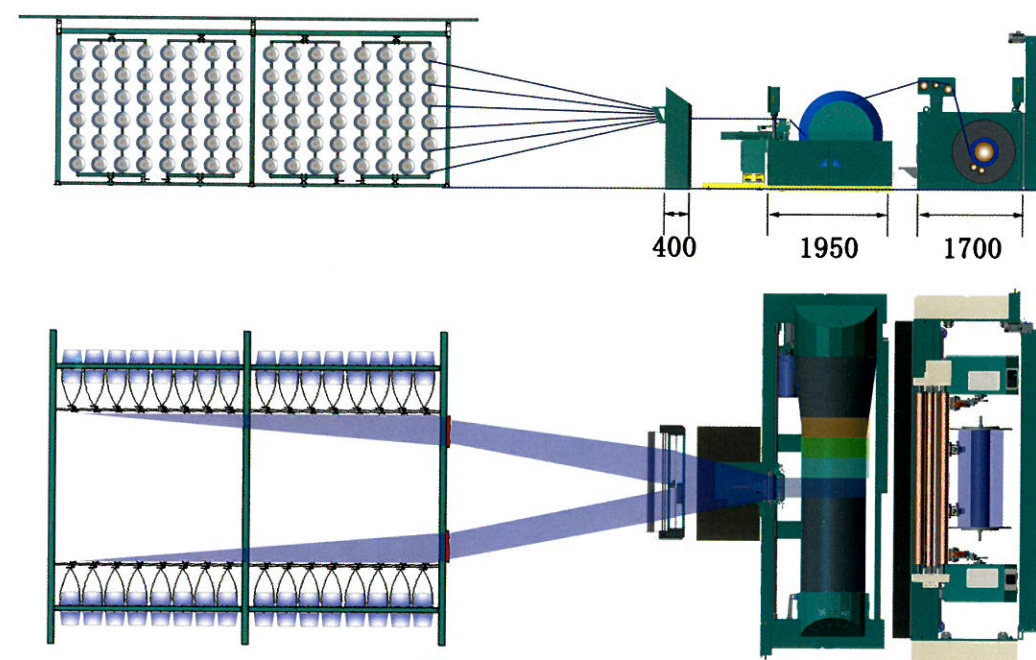


# HF928R 高速自动分条整经机

## HIGH SPEED AUTOMATIC SECTIONAL WARPING MACHINE



### 主要技术参数

#### Main Technical Parameters

盘片直径(mm)	Beam diameter	φ800、φ1000
有效幅宽(mm)	Working width	2300 ~ 5400
大笼锥度	Drum taper	1:8(φ800); 1:6、1:8 (φ1000)
大笼锥体长度(mm)	Drum taper length	1280(φ800); 1380(φ1000, 1:6); 1840(φ1000,1:8)
倒轴最大张力	Max. beaming tension	6000N
最大条宽	Max. section width	770mm
整经最高速度	Max. working speed	1000m/min
倒轴最高速度	Max. beaming speed	300m/min (满轴时速度) (full beam)
经台测力装置	Tension measurement device	有 Yes
经台测密装置	Density measurement device	有 Yes
整经红外线防护	Warping infrared protection	有 Yes
上下轴控制方式	Load/unload control	液压 Hydraulic
倒轴张力控制方式	Beaming tension control	比例阀 Proportional valve
张力架控制方式	Tension frame control	闭环控制 Close-loop control

# HF928R

## HIGH SPEED AUTOMATIC SECTIONAL WARPING MACHINE

### HF928R高速自动分条整经机



### 江阴市华方新技术科研有限公司

#### JIANGYIN HUAFANG NEW TECHNOLOGY & SCIENTIFIC RESEARCH CO.,LTD.

江苏省江阴市周庄镇长寿西张路11号  
11# Xizhang Road, Changshou, Zhouzhuang Town, Jiangyin City, Jiangsu Province

137 0616 1133 0510-86366213 0510-86366212 zzj@h-fang.com www.h-fang.com

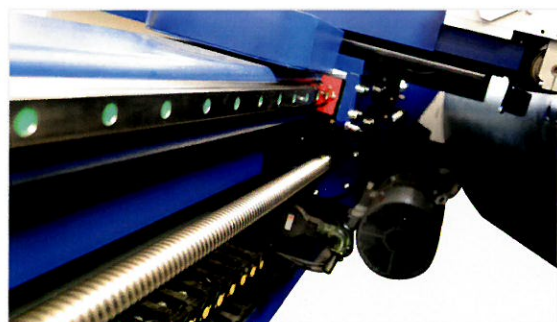


## HF928R 整经 WARPING

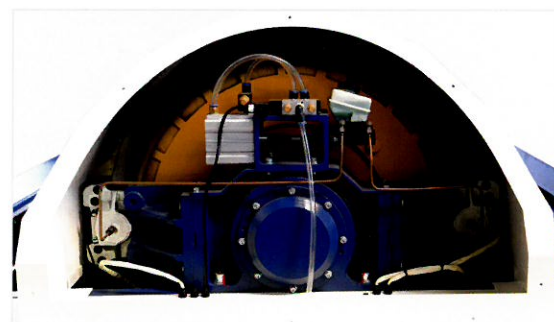
- **HF928R 高速自动分条整经机**用途广泛，模块化的结构及大量的选配项使得该机器适应于任何短纤维纱或长丝进行的分条整经。
- **HF928B High Speed Automatic Sectional Warping Machine** has wide application, with modular structure and lots of optional parts, machine can warp any staple yarn and filament.



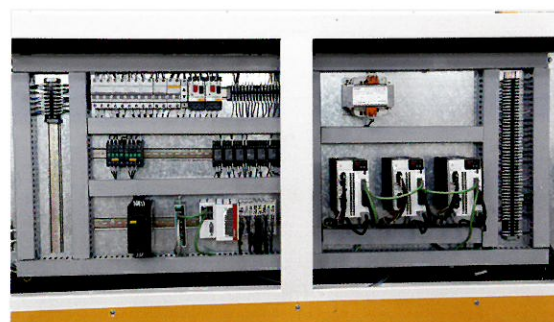
- ▲ **整经台:** 导纱辊无需打开，便可放入绞线，经纱排列得到完整保持。平整辊可以保持纱线层的平整度。  
Warping table: skein yarn can be put in without opening yarn guide roller when warping, guarantee a constant and complete arrangement of warp yarn.  
Evenness roller guarantees the evenness of yarn section



- ▲ **导轨排布:** 二条高精度直线导轨，分布在撑挡内外二侧面  
Guide rail: Two high-precision linear guide rails, installed on each side of the wall

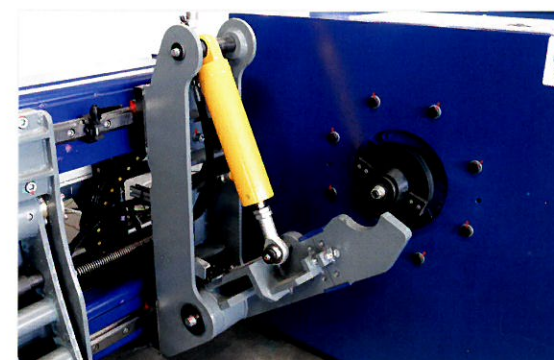


- ▲ **制动系统:** 采用液压盘式制动器，制动快速平稳  
Brake system: Hydraulic disc type brake, fast and stable

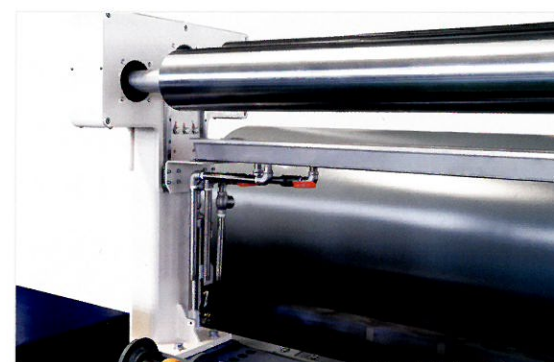


- ▲ **整经电气控制系统**  
Warping electrical control system

## HF928R 倒轴 BEAMING



- ▲ **上下轴装置:** 通过液压动力单元驱动经轴上下轴，额定负载高达 4000KG  
Load/unload device: Driven by hydraulic power unit, rated load up to 4000 KG



- ▲ **上油上蜡装置:** 倒轴时可采用多种穿纱方式，减少了中间过渡罗拉的摩擦。  
Oiling/waxing device: various types of yarn threading methods when beaming, reduce friction of middle guide rollers



- ▲ **拍开拍合:** 齿轮箱左右移动实现拍开拍合  
Clap/unclap: Achieved by gearbox moving leftward & rightward



- ▲ **倒轴电气控制系统**  
Beaming electrical control system

